

Art. code see DDT

Date of issue 15.07.2016

Review nr. 03

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## **DESCRIPTION OF THE PRODUCT**

Three components, solvent free mortar, with an high mechanical resistance and very high workability time, composed by epoxy binders, hardeners and special additived charges with reactive raw materials (SC1).

## **USE FIELDS**

**UNIBAR MALTA** is suitable to repair and patch holes, large cracks and unevenness. Drops of the surface of dispatching load layers.

## SURFACE PREPARATION

Accurately clean the support to eliminate: dust, oils, greases and foreign substances.

In case of reducing surfaces and weak supports, after reading the technical sheet, treat them at first with UNIBAR FORMULA diluted with ethylic alcohol, then with 2 coats of UNIBAR FORMULA used as barrier to vapour to eliminate in time the possibility of rise of the wet hidden in the foundation.

## MIXING PROCESS OF THE PRE-BATCHED COMPONENTS BEFORE APPLYING

## **UNIBAR MALTA PREPARATION**

Pour **ALL** COMPONENT **B** (2.5 kg) into COMPONENT **A** (5 kg) and slowly mix, also by hand, to achieve a homogeneous liquid.

Pour all the special **SC1** extenders (**33 kg**) into A + B and mix with the suitable equipment to achieve a **homogenous mix**.

## **APPLICATION**

Once mixed the three components, the product can be applied by means of an appropriate pressure by means of standard spatulas and trowels.



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## LIMITS DUE TO ENVIRONMENTAL CONDITIONS

Support temperatures lower than +10°C HIGHLY slow down the progressive hardening, therefore do not apply the product at temperatures lower than the above mentioned ones.

PLEASE DO NOT LEAVE THE TWO COMPONENTS (A and B) UNDER THE SUN (VANS, TRUCKS ...) AS THEY COULD BE OVERHEATED AND THAT CAN CAUSE THE DRASTIC LOWERING OF THEIR WORKING LIFE.

## **NEEDS LINKED TO THE TYPE OF PRODUCT**

**UNIBAR MALTA**, as all the THREE-COMPONENT products, <u>REQUIRES</u> the right order of introduction of the three components, which are **delivered pre-batched**, and their perfect mixing before the application.

ONCE MIXED THE COMPONENTS OF UNIBAR MALTA, THE PRODUCT MUST BE APPLIED WITHIN THE WORKING LIFE SUGGESTED.

#### **PRECAUTIONS**

In case of tiles overlaying, please consult our technical office.

The product **MUST NOT** be diluted with solvents (both organic and inorganic) nor water.

## CONSUMPTION

2 kg/m<sup>2</sup> for 1 mm thickness.

#### TOOL MAINTENANCE

Clean tools with ethylic alcohol, before full hardening of the product.

## **PACKAGING**

COMPONENT A: 5 kg COMPONENT B 2.5 kg

SELECTED SC1 EXTENDERS: 33 kg



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## **STORAGE**

The product in its undamaged packaging can be stored for 12 months. No frost-proof. Please store it at temperatures between 10°C and 35°C.

## **SAFETY INSTRUCTIONS**

## **PRECAUTIONS**

For information about safety, user must refer to the most recent Safety Data Sheet, edited in accordance with the regulations in force, which contains physical, toxic and other data about the product in use.

## **ECOLOGY**

Do not through out the product and/or empty containers in the environment. Consult the most recent Safety Data Sheet for further information about disposals.

## PHYSICAL FEATURES OF UNIBAR MALTA

	Comp. A	Comp. B	SPECIAL CHARGES SC1
Look	LIQUID	LIQUID	POWDER
Colour	STRAW-YELLOW TRANSPARENT	TRANSPARENT	LIGHT GREY
Density g/cm³	1.14	0.97	
Viscosity (mPa.s)	800	100	
Solid content	100	100	100

## **UNIBAR MALTA APPLICATION DATA**

Ratio of PREMIXED components (kg) A + B + SC1	Comp. A+ Comp. B + SC1 5 kg + 2.5 kg + 33 kg
Status after mixing of component A, B, SC1	PLASTIC
SPECIFIC WEIGHT (g/m³)	2.0



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V.O.C. (g/l)	0
Interval of Application Temperatures	+ 10°C to +30°C
	90 MINUTES (+10°C)
Working life	60 MINUTES (+20°C)
	30 MINUTES (+30°C)
Hardening time	6 h (+30°C) to 12 h (+20°C)
Full hardening	after 7 days

## **UNIBAR MALTA FINAL PERFORMANCES**

Resistance to wet		Very good
Resistance to oils	(after 7 days	Good
Resistance to solvents	(after 7 days)	Good
Bonding strength – N/mm <sup>2</sup>	(after 7 days)	> 1.5
Resistance to compression	(after 7 days)	> 600